



Quenching Oil

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TECHNICAL DATA SHEET

Product Description:

Veedol Quenching oil is formulated with high quality base oils and specially selected performance additives for trouble-free operations.

Performance Specifications:

Meets & exceeds the performance requirements of

- IS 2664: 1980 (reaffirmed 1996)

Features/Benefits:

- Impart distortion free, desired hardness to components

Application:

Recommended for all normal quenching operations on a wide variety of steel.

Typical Properties:

Test Parameter	ASTM Test Method	Typical Values
Kinematic Viscosity, @ 40°C, cSt	ASTM D 445	29.8
Viscosity Index	ASTM D 2270	99
Flash Point (COC), °C	ASTM D 92	200
Pour Point, °C	ASTM D 97	-3

Properties mentioned above are typical only and minor variations which do not affect the product performances, are to be expected in normal manufacturing.