

Product Description:

Veedol Avalon IM is a range of Zinc-free, environment friendly hydraulic oils specially developed to meet the needs of the most demanding modern hydraulic systems found in industrial and mobile equipment. They are formulated from high quality base stocks and specially selected zinc free additives to give exceptional protection in severe hydraulic applications.

Veedol Avalon IM exhibit excellent oxidation and thermal stability properties which can provide extended oil and filter life, as well as optimum equipment protection, thereby reducing both maintenance and product disposal costs. They are suitable for use in environmentally sensitive applications that require hydraulic oils containing ashless additives.

Performance Specifications:

Veedol Avalon IM hydraulic oils meet & exceed the performance requirements of

- DIN 51524-2, HLP
- Parker HF-0, HF-1, HF-2
- Bosch Rexroth RD 90220
- Eaton M-2950-S & I-286-S3
- Fives Cincinnati P-70, P-69
- ASTM D 6158

Features/Benefits:

- **Excellent sludge control** over a wide temperature range helps maintain system cleanliness and reduce deposits, enable longer oil, and filter life thus reduce downtime and operating costs.
- **High thermal and oxidation stability** prolongs oil and equipment life.
- **Outstanding filterability, faster air release and water separation** contribute to enhance and maintain efficiency of hydraulic system.
- **Zinc-free** formulation for environment friendly applications.
- **NAS 6 cleanliness level** ensures smooth operation of hydraulic systems employing close clearance servo valves.

Application:

- Recommended for plastic molding machines, hydraulic press and earth moving equipment requiring Zinc-free hydraulic oils.
- Hydraulic applications requiring extended oil drain interval.
- Hydraulic systems operating in environmentally sensitive zones.



Typical Properties:

| Test Parameter | Test Method | Avalon IM | |
|------------------------------------|-------------|-----------|-------|
| | | 46 | 68 |
| Density@29.5 °C | ASTM D4052 | 0.845 | 0.850 |
| Kinematic Viscosity @40°C, cSt | ASTM D445 | 46.2 | 67.5 |
| Kinematic Viscosity @100°C, cSt | ASTM D445 | 7.85 | 10.37 |
| Viscosity Index | ASTM D2270 | 140 | 140 |
| Flash Point (COC), °C | ASTM D92 | 250 | 255 |
| Pour Point, °C | ASTM D97 | -33 | -36 |
| Copper Corrosion at 100°C, 3 hours | ASTM D130 | 1a | 1a |
| Foaming Tendency/ Stability | | | |
| Sequence I, mL/mL | ASTM D892 | 0/0 | 0/0 |
| Sequence II, mL/mL | | 0/0 | 0/0 |
| Sequence III, mL/mL | | 0/0 | 0/0 |
| Rust Test | ASTM D665 | Pass | Pass |
| Air release at 50°C, minutes | ASTM D3427 | 4'01" | 4'00" |
| TOST Life, hours | ASTM D943 | >7500 | >7500 |
| FZG Fail load stage (A/8.3/90) | DIN 51354-2 | 12 | 12 |
| Oil cleanliness level | NAS 1638 | NAS 6 | NAS 6 |

The above typical properties are those obtained with normal production tolerance and do not constitute a specification. Variations that do not affect product performance are to be expected during normal manufacture and at different blending locations. The information contained herein is subject to change without notice.

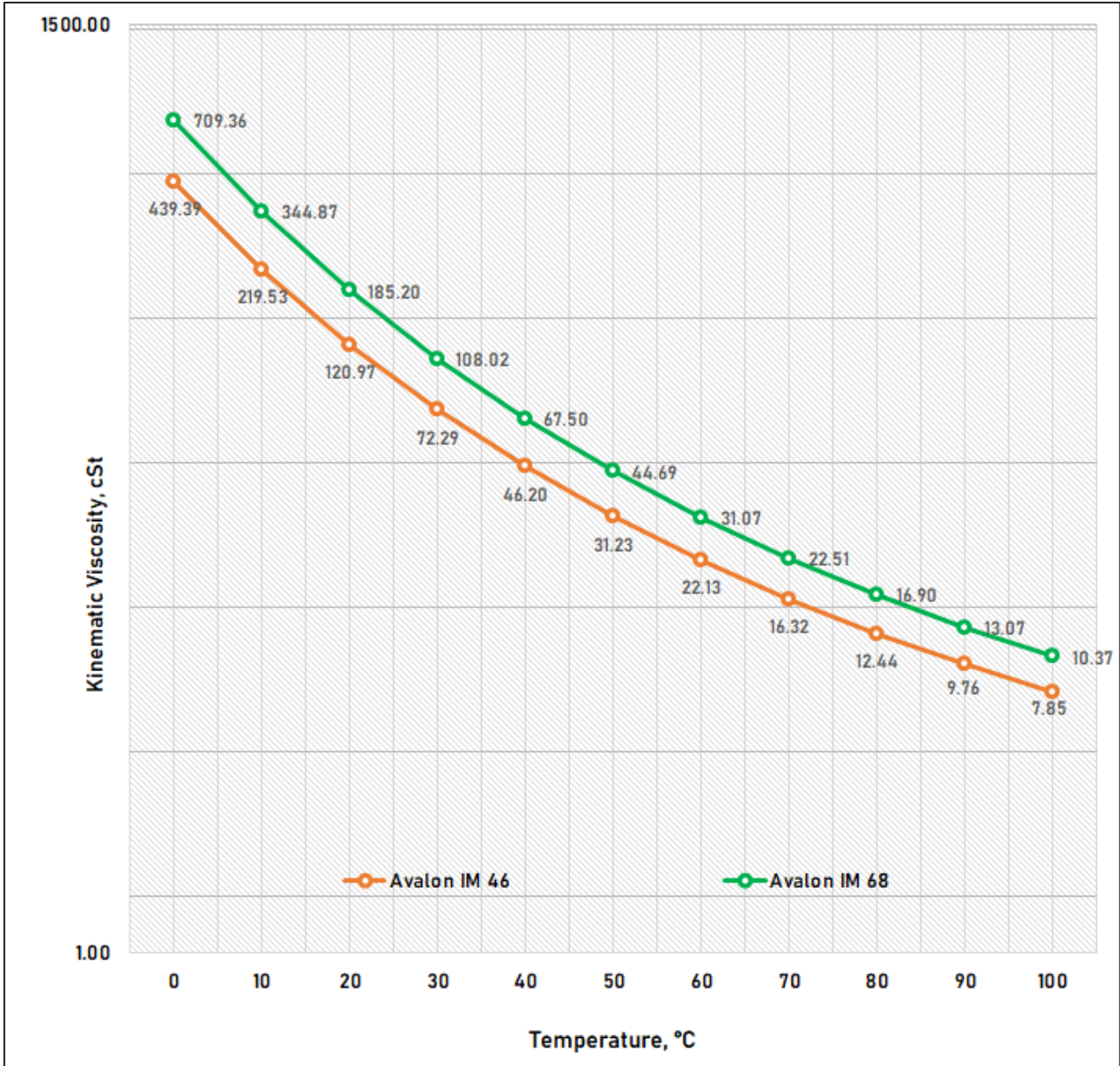
STORAGE:

All packages should be stored under cover. It should not be exposed to direct sunlight, intense cold and extreme temperature fluctuations. Where outside storage is unavoidable, drums should be laid horizontally or properly covered to avoid the possible ingress of water and damage to drum markings.

HEALTH AND SAFETY:

The information on this product is available in the Material Safety Data Sheet (MSDS) as a guide to the precautions and safe handling of this product and its disposal. For further information, we recommend you review the MSDS. If handled correctly, there are no special precautions suggested.

Viscosity – Temperature Diagram



The Viscosity-Temperature Diagram for Avalon IM is based on the typical characteristics as mentioned above and may vary depending on the batch results having variations that do not affect the product performance.