

PRODUCT DATA SHEET**Product Description:**

Veedol Anodrip is a range of premium quality slideway lubricants specially designed to meet the requirements of machine tool slides, tables, and feed machines.

Formulated with high quality base oil and carefully selected additives, they provide excellent anti-friction characteristics to prevent stick-slip, jerky motion, and chatter. The unique formulation is suitable for a wide variety of way materials, including steel on steel and steel on polymer.

Features/Benefits:

- **Excellent wear protection** protects the system components and slideway reducing maintenance.
- **Very good tackiness property** ensures smooth operation and prevents dripping into cutting fluid sump.
- **Enhanced oiliness property** provides smoother operation, improves system efficiency.

Application:

- Lubrication of machine tools slideways, tables and feed machine.
- Anodrip 32, 68 and 150 are recommended for horizontal slideway lubrication.
- Anodrip 220 is suitable for vertical slideway owing to its higher viscosity.

Typical Properties:

| Parameters | Test Method | 32 | 68 | 150 | 220 |
|------------------------------------|-------------|------|-------|-------|-------|
| Density at 29.5°C | ASTM D4052 | 0.87 | 0.876 | 0.885 | 0.886 |
| Kinematic Viscosity @ 40°C, cSt | ASTM D445 | 32.2 | 67.4 | 148.6 | 222.1 |
| Kinematic Viscosity @ 100°C, cSt | ASTM D445 | 5.42 | 8.69 | 14.74 | 19.05 |
| Viscosity Index | ASTM D2270 | 102 | 100 | 98 | 96 |
| Flash Point (COC), °C | ASTM D92 | 228 | 240 | 258 | 262 |
| Pour Point, °C | ASTM D97 | -9 | -9 | -9 | -6 |
| Copper Corrosion at 100 °C, 3 hour | ASTM D130 | 1a | 1a | 1a | 1a |

The above typical properties are those obtained with normal production tolerance and do not constitute a specification. Variations that do not affect product performance are to be expected during normal manufacture and at different blending locations. The information contained herein is subject to change without notice.

STORAGE:

All packages should be stored under cover. It should not be exposed to direct sunlight, intense cold and extreme temperature fluctuations. Where outside storage is unavoidable, drums should be laid horizontally or properly covered to avoid the possible ingress of water and damage to drum markings.

HEALTH AND SAFETY:

The information on this product is available in the Material Safety Data Sheet (MSDS) as a guide to the precautions and safe handling of this product and its disposal. For further information, we recommend you review the MSDS. If handled correctly, there are no special precautions suggested.