



Amarex
Wire Drawing Oil

TECHNICAL DATA SHEET

Product Description:

Veedol Amarex oils are formulated with solvent refined mineral oil fortified with high performance wetting agents.

Features/Benefits:

- Excellent cooling ability
- Superior wettability

Application:

Recommended for use in high speed aluminum wire drawing applications.

Typical Properties:

Test Parameter	ASTM Test Method	Typical Value		
		Amarex 100	Amarex 150	Amarex 320
Kinematic Viscosity, @ 40°C, cSt	ASTM D 445	91.5	140	300
Viscosity Index	ASTM D 2270	97	96	95
Flash Point (COC), °C	ASTM D 92	246	256	286
Pour Point, °C	ASTM D 97	0	0	0

Properties mentioned above are typical only and minor variations which do not affect the product performances, are to be expected in normal manufacturing.